

## GA 5000 & EPG 5000

Best transfer efficiency and superior finishing quality in the field of electrostatic coating - with the WAGNER GA 5000 electrostatic automatic gun combined with the EPG 5000 control unit.



The **WAGNER GA 5000 & EPG 5000** are a contribution to the trend of electrostatic processes which reduce coating-related pollutant emissions, as well as automated systems. Compared to the bell atomiser, this solution has a much simpler structure and achieves equally excellent spraying results. It can be used for various applications, e.g. agricultural equipment, transportation vehicles or automotive parts.

- Material savings of up to 50%.
- All-in-one control unit.
- Highest safety functions built in.





### Fast & easy maintenance

Simple release of the union nut and housing thanks to the new click system.



### Maintenance cost savings

With the quick-change nozzle simple nozzle exchange without disconnecting the material or compressed air, as well as flushing. For minimum interruptions of the production process.

### Superior finishing quality

Exceptionally homogeneous atomisation with the tiniest droplet sizes for outstanding surface quality minimises the number of rejected parts.



#### Up to 20% paint savings

Up to 20 % higher transfer efficiency vs comparable products with the WAGNER high performance cascade.

### **High flexibility**

Option to choose between internal or external air control, depending on the coating requirements.

# Internal and external versions for air control

For experienced operators, it is often quicker and easier to set the forming air and atomised air on the gun. On the IC versions (internal control), there is an adjusting screw for this. For more precise and reproducible air settings, the EC versions (external control) can be used. The air options are set on the EPG 5000.



## GA 5000 & EPG 5000

### Optimised control with the EPG 5000

- Manual setting on site or automatic operation via external interface (analogue or CAN bus)
- Adapted high voltage in real time in accordance with the shape of the workpiece
- High voltage can remain switched on during gaps in spraying optimised spray results, e.g. on window frames
- High voltage is switched off during flushing and pauses in spraying
- Control of an external valve for rapid switching on long lines
- Operation with 2K control supported

|  | Fail safe operation  | Improved process safety   | All in one  |  |
|--|--|---|---|--|
|  | Maximum user safety thanks to automatic<br>switch-off of high voltage during flushing<br>processes, pauses in spraying or earthing<br>defects. | Safety and memory function of all kinds<br>of control areas through password entry<br>minimises setting errors and the number of<br>rejected parts.   | Ideal for individual coating requirements<br>— the intelligent control of the EPG 5000<br>combines high voltage and pneumatic<br>control functions. |  |
| Full control of<br>electrostatics<br>Real-time setting of<br>of high voltage via of<br>to EPG 5000 control | external signal  | Image: state stat |   |  |
|  |  | EPG 5   | 000   |  |

### In addition to single devices, WAGNER also offers complete spraypacks and all-in-one solutions for robot connections or lifting equipment:

- For low-pressure applications with 1-4 guns, including pump, suction hose, release combination, material pressure regulator
- For high-pressure applications with 1-4 guns, including pump, suction hose, release combination, material pressure regulator
- Lifting equipment





## Technical data

| Characteristics              | GA 5000EA                      | GA 5000EAW                     | GA 5000 EAC                    | GA 5000EACW                    |
|------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| Output voltage               | 80 KV                          | 80 KV                          | 80 KV                          | 80 KV                          |
| Output current               | 100 µA                         | 100 µA                         | 100 µA                         | 100 µA                         |
| Max. atomiser pressure       | 8 bar                          | 8 bar                          | 8 bar                          | 8 bar                          |
| Max. material pressure       | 8 bar                          | 8 bar                          | 250 bar                        | 250 bar                        |
| Length                       | 272 mm                         | 272 mm                         | 290 mm                         | 290 mm                         |
| Width                        | 74 mm                          | 74 mm                          | 74 mm                          | 74 mm                          |
| Height                       | 135 mm                         | 135 mm                         | 135 mm                         | 135 mm                         |
| Material connection for gun  | G ¼"                           |                                | NPS 1⁄4"                       |                                |
| Atomiser air connection      | D10                            | D10                            | D10                            | D10                            |
| Forming air connection       | -*/D8                          | -*/D8                          | -*/D8                          | -*/D8                          |
| Control air connection       | D6                             | D6                             | D6                             | D6                             |
| Weight                       | 1.2 kg                         | 1 kg                           | 1.2 kg                         | 1 kg                           |
| Working temperature          | 0 °C - 40 °C<br>32 °F - 104 °F | 0 °C - 40 °C<br>32 °F - 104 °F | 0 °C - 40 °C<br>32 °F - 104 °F | 0 °C - 40 °C<br>32 °F - 104 °F |
| Maximum material temperature | 50 °C<br>122 °F                | 50 °C<br>122 °F                | 50 °C<br>122 °F                | 50 °C<br>122 °F                |

\* No forming air connection for IC versions

| Characteristics              | EPG 5000  |  |  |
|------------------------------|---|--|--|
| Input voltage                | 115 - 230 VAC, 50 Hz / 60 Hz                        |  |  |
| Input power                  | max. 40 W   |  |  |
| Input current                | max. 0.5 A  |  |  |
| Output voltage               | max. 20Vpp  |  |  |
| Output current               | max. 1.0 A AC                                       |  |  |
| High-voltage restriction     | 80 kV   |  |  |
| Spraying current restriction | 100μΑ   |  |  |
| Polarity                     | For negative HV generators                          |  |  |
| Protection class             | IP 40   |  |  |
| Incoming air pressure        | 4.0 – 8.0 bar; 0.4 – 0.8 MPa;<br>58.02 – 116.03 psi |  |  |
| Working temperature          | 0 °C - 40 °C<br>32 °F - 104 °F                      |  |  |
| Weight                       | 6.7 kg  |  |  |
| Width                        | 370 mm / 14,57 inch                                 |  |  |
| Height                       | 136 mm / 5,35 inch                                  |  |  |
| Depth                        | 295 mm / 11,61 inch                                 |  |  |
| Max. number of guns          | 1   |  |  |

## Available versions

|                 | Low pressure | High pressure | Internal<br>air control | External air<br>control | Solvent-based<br>paint | Water-based<br>paint |
|-----------------|--------------|---------------|-------------------------|-------------------------|------------------------|----------------------|
| GA 5000 EA IC   | •            |               | •                       |                         | •                      |                      |
| GA 5000 EA EC   | •            |               |                         | •                       | •                      |                      |
| GA 5000 EAC IC  |              | •             | •                       |                         | •                      |                      |
| GA 5000 EAC EC  |              | •             |                         | •                       | •                      |                      |
| GA 5000 EAW IC  | •            |               | •                       |                         |                        | •                    |
| GA 5000 EAW EC  | •            |               |                         | •                       |                        | •                    |
| GA 5000 EACW IC |              | •             | •                       |                         |                        | •                    |
| GA 5000 EACW EC |              | •             |                         | •                       |                        | •                    |